

**DEPARTMENT OF APPLIED PHYSICS  
UNIVERSITY COLLEGE OF TECHNOLOGY  
UNIVERSITY OF CALCUTTA**

**Regulation for 3-year 6-semester B. Tech. course in Instrumentation Engineering,  
w. e. f. the academic year 2014 – 2015**

1. Department of Applied Physics, University College of Technology, University of Calcutta shall provide instructions leading towards the 3-year, 6-semester B. Tech. degree in **Instrumentation Engineering**. The course is of three (3) years duration comprised of six (6) Semesters, each Semester being of six (6) months' duration.

2. A candidate who has passed the 3-year B. Sc. degree with Honours in Physics from the University of Calcutta or its equivalent degree from any other university will be eligible to apply for admission to the 6 (six) Semester Bachelor of Technology (B. Tech.) course in **Instrumentation Engineering** of the University of Calcutta.

3. The award of the said B. Tech. Degree in **Instrumentation Engineering** will be conferred to students who are successful in all of the six (6) Semester examinations. End-Semester Examination (ESE) and at least one class test will be held for each theoretical paper in each Semester. End-semester examination will be held for each practical paper in each Semester. The schedule of both theoretical and practical papers and distribution of marks and credit for the said six (6) Semesters are given in course structure.

4. Four (4) lecture hours per week shall be allotted to each theoretical paper of 100 marks and four (4) practical hours and one (1) tutorial hour per week shall be allotted to each practical paper of 75 marks in a laboratory. For seminar, design and project phase-I papers of 100 marks each, six (6) practical hours and two (2) tutorial hours per week shall be allotted. For project phase –II paper of 200 marks twelve (12) practical hours and four (4) tutorial hours per week shall be allotted. However, for general viva-voce paper no contact hour will be provided.

5. A candidate shall be eligible for appearing at any of the Semester examinations provided he/she prosecutes a regular course of studies in the Department of Applied Physics maintaining the minimum percentage of attendance as specified by the University.

6. (a) Each theoretical paper of 100 marks shall be comprised of 20 marks for Teacher Assessment (TA), 10 marks for Class Test (CT), and 70 marks in End Semester Examination (ESE). TA and CT put together will form the sessional component of the total marks in any theoretical paper.

(b) Teacher Assessment will be divided ordinarily into three components – attendance, group discussion and performance. Marks for each class test will be awarded by conducting at least one test.

(c) Duration of End Semester Examination for each theoretical paper shall be of three (3) hours. For each theoretical paper there shall ordinarily be two (2) internal paper setters. Each theoretical paper shall be examined by the internal examiners.

(d) Each practical paper shall be of 75 marks, out of which 25 marks is assigned for Teacher Assessment (TA) to be assessed by the internal examiner(s) on the basis of performance in the laboratory and records of experiments and 50 marks for ESE. For 50 marks of ESE for each practical paper, an assessment will be made through a representative practical test and viva-voce, which shall ordinarily be made by a board of examiners consisting of at least two (2) members.

7. (a) On the basis of total marks (TA+CT+ESE) secured in each paper, **Grade (G)** and **Grade Point (GP)** shall be awarded to a student.

The equivalence between grades, grade points and the percentage marks is given by:

Percentage (%) of marks	Grade (G)	Grade Point (GP)
≥ 90	E	10
89 – 80	A	9
79 - 70	B	8
69 - 60	C	7
59 - 50	D	6
< 50	F	0

(b) Each paper shall carry **Credit (C)** according to the number of hours allotted per week and as indicated in the following table:

Paper/subject	No. of hours/week	Credit (C) assigned
Theoretical	1	1
Tutorial	1	0.5*
Practical	1	0.5*

\*: For fractional credit, calculation is to be made by rounding off.

(c) In the course structure, the credits assigned to each semester is as follows:

Semester	Credit
1	26
2	29
3	29
4	29
5	27
6	20
TOTAL	160

(d) In any paper, a candidate securing a grade higher than 'F', that is, Grade Point greater than zero, will be eligible to earn 'credit' assigned to that paper. In other words, if a student is unable to secure a grade higher than 'F', that is, grade point greater than zero, he/she fails to earn any 'credit' assigned to that paper/subject.

(e) The performance of a candidate in n<sup>th</sup> (n = 1,2,3,4,5,6) Semester examination, who earns all the credits of that semester, will be assessed by the 'Semester Grade Point Average' (SGPA), 'S<sub>n</sub>' to be computed as:

$$SGPA [S_n] = \frac{\sum_k [C_k GP_k]}{\sum_k C_k}$$

where 'k' denotes the number of papers in a particular semester

and  $\sum_k C_k$  denotes the total credits of a particular semester and GP<sub>k</sub> is the grade point of k<sup>th</sup> paper.

(f) On completion of the B.Tech. course, the overall performance of a candidate will be assessed by the 'Cumulative Grade Point Average' (CGPA) to be computed as:

$$CGPA = \frac{\sum_{n=1}^6 [C_n S_n]}{\sum_{n=1}^6 C_n}$$

where,  $C_n = \sum_k C_k$  and  $\sum_{n=1}^6 C_n$  denotes total credits of all the semesters i.e. 160 credits.

8(a) Each candidate shall opt one (1) elective paper of 100 marks from the list of elective papers to be notified in 5<sup>th</sup> semester. Such topics of elective papers may be revised from time to time as per recommendation of the Board of PG studies in Applied Physics.

(b) Each candidate shall execute a Design work of 100 marks, assigned to him/her during the 6<sup>th</sup> semester course and he/she has to submit a report on the same at least 5 days before the examination date. Out of 100 marks, 50 marks are earmarked for sessional work to be assessed by the internal supervisor(s) on the basis of the laboratory performance and submitted report. The assessment for the rest 50 marks of Design paper shall be done through a viva voce examination conducted by a board consisting of at least two (2) examiners.

(c) Each candidate shall have to submit a report on a seminar work of 100 marks assigned to him/her under the guidance of a faculty member(s) of the Department during 6<sup>th</sup> semester examination. He/she has to defend his/her seminar report in an open session. The assessment of this report shall be made by a board consisting of at least three (3) examiners of whom at least one (1) shall be external.

(d) Each candidate shall execute a Project work assigned to him/her during the 5<sup>th</sup> and 6<sup>th</sup> Semester courses under faculty member(s) of the Department and he/she has to submit a report on the same at least 5 (five) days before the date of examination. The project is divided into two phases. Project Phase-I of 100 marks is assigned during 5<sup>th</sup> semester while Project Phase-II of 200 marks is assigned during 6<sup>th</sup> semester. The candidate has to present and defend his/her project work in an open session, which shall include internal and external examiners.

Out of the 100 marks assigned to Project Phase-I, 50 marks is earmarked for Sessional work to be assessed by the internal supervisor(s), 50 marks for the presentation of the project and viva voce on the project work. Out of the 200 marks assigned to Project Phase-II, 100 marks is earmarked for Sessional Work to be assessed by the internal supervisor(s), 100 marks for the presentation of the project and viva voce on the project work. The assessment of the presentation of the project and project viva voce shall be done by a board consisting of at least five (5) examiners of whom ordinarily two (2) shall be external examiners.

(e) A general viva-voce test for 100 marks shall be conducted during 6<sup>th</sup> Semester examination, by a board consisting of at least five (5) examiners two (2) of which shall be external examiners.

9. Candidates appearing in a semester examination shall join classes in the next semester immediately, wherever applicable, after completion of the examination.

10. Candidates of 1<sup>st</sup> to 5<sup>th</sup> Semester examinations will be allowed to continue in the next semester classes provided he/she secures at least the following credits respectively and for the 6<sup>th</sup> semester, he/she has to secure the following credit:

Semester	Minimum Credit to be obtained
1	19
2	22
3	22
4	22
5	20*
6	20

\* the minimum credit in 5<sup>th</sup> Semester includes the mandatory 4 credits of the BEP52 (Project Phase - I), that is, if a candidate fails to earn 4 credits of BEP52 he/she will be declared **‘unsuccessful’** in the 5<sup>th</sup> semester and he/she will have to take readmission as per clause 11 below.

11. A candidate earning credits less than that mentioned in **clause number 10** in any semester will be declared as **‘unsuccessful’** candidate in that semester examination. He/she will have to take readmission in

the corresponding semester in the next academic session as per CU rules and he/she will be allowed two (2) such consecutive chances to earn the **minimum credit**.

12. (a) The shortfall in credits, being termed as '**due credits**' (the candidate being unsuccessful in one or more papers) of a semester will have to be earned by the candidate by appearing in the said paper(s) at the examination of the corresponding semester in the next academic session and he/she will have two (2) such consecutive chances to earn his /her **due credit(s)**.

(b) If he/she fails to earn the due credits within permissible chances (**as per clause 12(a)**), he /she will be declared as '**failed**' candidate. In such a case he/she will have to take readmission in the first semester class as per CU rules.

13. (a) For a candidate who fails to earn all the '**credits**' of a semester but continues to the next semester by virtue of earning minimum credits (**clause number 10**), it is necessary that, total accumulation of shortfall in credits carried by the candidate must not exceed 21 at any stage. In such a case **he/she shall not be allowed to continue the course any further**.

(b) In order to complete the B. Tech. course, a candidate will have to utilize all the allowed chances within five (5) years from the date of first admission. A candidate who fails to earn all the credits of the B. Tech. course within the permissible chances **will not be allowed to continue the course any further**.

(c) If a candidate is unable to appear at any of the theory or practical examination(s), he/she will earn zero (0) credit in that paper(s).

14. The CU syndicate shall publish a list of successful candidates of the B. Tech. examination for each of the Semester examinations.

15. At the end of each Semester examination, a Grade-Sheet showing the Semester performance (Semester Grade Sheet) indicated by **SGPA** will be issued to the students. However, SGPA will not be calculated for those candidates who fail to earn all the credits in that Semester.

The Semester Grade Sheet should have the following basic information:

Paper	Details of courses	Full Marks	Marks obtained	Credit	Grade	Grade Point	SGPA	Remarks
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16. (a) A consolidated Grade-Sheet, showing the overall performance in the B. Tech course indicated by **CGPA**, will be issued only to those successful students who have earned 160 (One Hundred Sixty) credit in the B. Tech. course.

The consolidated grade sheet shall consist of two components. The first component will have the information of the 6<sup>th</sup> Semester itself as follows:

Paper	Details of courses	Full Marks	Marks obtained	Credit	Grade	Grade Point	SGPA	Remarks
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And the second component will have a **summary** of all the semesters having the following basic information:

Semester	Total credit	Credit obtained	Back credit	SGPA	Full marks	Marks obtained	Cumulative statement	
6	20				500		Total credit	160
5	27				675		CGPA	
4	29				725		Total Full marks	4000
3	29				725			
2	29				725		Marks obtained	
1	26				650		Result	#

The hash (#) in the last row of last column will contain the information regarding the final achievement of the candidate in all the examinations. This box will contain only one (1) of the following three (3) information: '1<sup>st</sup> Class' / '2<sup>nd</sup> Class' / 'Failed'.

(b) Candidates securing at least 66 (sixty six) percent of the total marks in B. Tech. Examination (total of Semester-1 to Semester-6 examinations) shall be placed in the First Class and those securing 50 (fifty) percent marks or more but less than 66 (sixty six) percent marks shall be placed in the 'Second Class'. Candidates securing less than 50 (fifty) percent shall be declared 'Failed'.

17. The Degree of "**Bachelor of Technology in Instrumentation Engineering**" from the Department of Applied Physics under the seal of the University shall be awarded to a successful candidate mentioning the grade and class he/she has obtained.

**Course structure for 3-Year 6-Semester B.Tech. Degree in Instrumentation Engineering  
w.e.f the academic year 2014-2015**

**Semester I Examination**

**Theoretical**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIT11	Engineering Mathematics	4	-	-	20	10	70	100	4
BIT12	Analog Electronics	4	-	-	20	10	70	100	4
BIT13	Digital Electronics	4	-	-	20	10	70	100	4
BIT14	Electrical and Electronic Measuring Instruments	4	-	-	20	10	70	100	4
BIT15	Computer Programming Languages and Numerical Methods	4	-	-	20	10	70	100	4

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIP11	Engineering Drawing	-	1	4	25		50	75	3
BIP12	Material Testing and Workshop Practice	-	1	4	25		50	75	3

**Semester II Examination**

**Theoretical**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIT21	Control Theory I	4	-	-	20	10	70	100	4
BIT22	Microprocessors and Peripheral Devices	4	-	-	20	10	70	100	4
BIT23	DC Machine and Transformers	4	-	-	20	10	70	100	4
BIT24	Network Theory and Transmission lines	4	-	-	20	10	70	100	4
BIT25	Transducers and Process Measurements	4	-	-	20	10	70	100	4

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ES E	TOTAL	
BIP21	Electrical Measurements & Measuring Instruments	-	1	4	25		50	75	3
BIP22	Computer Programming Languages	-	1	4	25		50	75	3
BIP23	Analog and Digital Electronics	-	1	4	25		50	75	3

**Semester III Examination  
Theoretical**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIT31	Analog and Digital Communication	4	-	-	20	10	70	100	4
BIT32	Power Electronics and Power Supply	4	-	-	20	10	70	100	4
BIT33	Induction and Synchronous Machines	4	-	-	20	10	70	100	4
BIT34	Microcontroller and PLC Applications	4	-	-	20	10	70	100	4
BIT35	Power Systems	4	-	-	20	10	70	100	4

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIP31	Microprocessor Programming		1	4	25		50	75	3
BIP32	Electrical Machines and Power Systems		1	4	25		50	75	3
BIP33	Control Systems		1	4	25		50	75	3

**Semester IV Examination  
Theoretical**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIT41	Process Control	4	-	-	20	10	70	100	4
BIT42	Process Measurements	4	-	-	20	10	70	100	4
BIT43	NDT, Optical & Bio-medical Instruments	4	-	-	20	10	70	100	4
BIT44	Analytical Instruments	4	-	-	20	10	70	100	4
BIT45	Transmitters, Recorders & their installation	4	-	-	20	10	70	100	4

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIP41	Process Instruments	-	1	4	25		50	75	3
BIP42	Process Control	-	1	4	25		50	75	3
BIP43	Electrical Measurements	-	1	4	25		50	75	3

**Semester V Examination  
Theoretical**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIT51	Industrial Economics and Business Management	4	-	-	20	10	70	100	4
BIT52	Control theory II	4	-	-	20	10	70	100	4
BIT53	Engineering Mechanics, Materials Science and Thermal Engineering	4	-	-	20	10	70	100	4
BIT54	Process Plant Instrumentation	4	-	-	20	10	70	100	4
BIT55	Elective Paper	4	-	-	20	10	70	100	4

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	CT	ESE	TOTAL	
BIP51	PLC, Microcontroller and Communication	-	1	4	25		50	75	3
BIP52	Project Phase – I	-	10	14	50		50	100	4

**Semester VI Examination**

**PRACTICAL**

PAPER NO.	SUBJECT	PERIODS per week			EVALUATION SCHEME				CREDITS
		L	T	P	TA	C T	ESE	TOTAL	
BIP61	Design	-	2	6	50		50	100	4
BIP62	Seminar	-	2	6	50		50	100	4
BIP63	Project Phase – II	-	10	14	100		100	200	8
BIP64	General Viva Voce	-	-	-	-	-	-	100	4

**Elective Papers:**

1. Microprocessor and microcontroller interfacing
2. Digital Signal Processing
3. Process automation , DCS and SCADA
4. Non-Conventional Energy Systems
5. High Voltage Engineering
6. Illumination Engineering
7. Sensor Technology



**Detailed syllabus for Semester system  
B.Tech. Degree in Instrumentation Engineering  
w.e.f. the academic year 2014-2015**

**Semester I Examination**

**BIT11 Engineering Mathematics**

Fourier Transform: Fourier integrals and its interpretation, Fourier transformation, Frequency spectrum, FT of different time functions, Fourier transform theorem, Inverse Fourier transform;

Laplace Transform :two sided and one sided Laplace Transform, Laplace Transform of standard time function, LT of periodic and other time functions, Theorems of Laplace Transform, Inverse Laplace Transform, Lerch's Theorem, Solution of differential equations, boundary value problems, Solving circuit problems using LT.

Special Functions: Bessel function: differential equation, functions of first and second kind, properties, recurrence relations.

Linear Algebra: Linear transformation of vector spaces; sum, product, polynomial and invertible transformations; matrix representation of linear transformation; Solution of linear equations. Eigen values and eigen vectors, matrix polynomial; bilinear, quadratic and Hermitian forms,

Functions of complex variable and conformal transformation: Analytical complex function: Cauchy-Riemann differential equations, harmonic function, line integral of complex function, Cauchy's integral theorem, derivative of analytical function, modulus and real value theorem.

Taylor and Laurent series, residue and Cauchy's residue theorem; Definite integrals by the method of residue; Jordan's lemma, Mapping of complex functions: Conformal mapping, critical point of transformation.

**BIT12 Analog Electronics**

Opto-electronic devices: LED, LCD, Laser diode, photodiodes, photoconductive cells, photovoltaic cells, phototransistors, Light activated SCRs, phototriacs

Special semiconductor devices: Tunnel diode, CCD, MIS diode

Operational Amplifier Fundamentals: Characteristics. Different applications

Linear Op-Amp Circuits: V-I Converter with floating and grounded load, Current amplifier, Difference amplifier, Instrumentation amplifier,

Non-linear Op-Amp Circuits: Schmitt trigger and applications, Precision rectifiers, Analog switches, Peak detectors, S/H circuits.

Practical Op-Amp limitations: DC errors, Slew rate, Frequency response, Noise effect, Frequency compensation. Ideal and Practical Integrators, Differentiators and solution of differential equations.

Multivibrators : Astable, Monostable, Bistable.

Integrated Circuit: Timer 555 and its applications

Log/Antilog Amplifiers, Analog Multipliers and their applications.

Voltage Controlled Oscillators, PLL and its applications, IC Voltage regulators, Introduction to Switched-Capacitor Circuits.

Filters : Filter classification Lowpass, highpass, bandpass and bandstop filter, Passive filters, Advantage of active filters, Transfer function approximation:- Butterworth, Chebychev and other approximations, realization of active filters, all pass filter, characteristic impedance of active filters

**BIT13 DIGITAL ELECTRONICS**

Number systems and codes - Position number system, Radix conversion, Different types of codes- BCD, ASCII, EBCDIC, Gray.

Binary Arithmetic - R's and (R-1)'s complement representation, Subtraction using 1's and 2's complement representation, Concept of overflow, BCD addition.

Combinational Logic Design –Truth Table, SOP and POS realization from truth table, Logic minimization using K-map, Minterms and Maxterms, Minimization with don't care terms, Quine-McClusky's method of logic minimization, Error detection & correction: Hamming code. Concept of combinational hazard, Examples of combinational logic design : Adder / Subtractor circuits; 2's complement ripple carry adder/subtractor circuit, Parity generator/checker circuit, Circuit for Binary to Gray and Gray to Binary conversion. Encoder, Decoder, Demultiplexer and Multiplexer, Function realization using decoder and multiplexer

Sequential machine design : Concept of Moore and Mealy machine, State transition diagram and State transition table, Various memory elements, NAND-latch and its use, Clocked flip-flops, S-R, J-K, D, T. Timing constraints on edge triggered flip-flops; Changing one type of Flip-flop to another type, Design of sequence detector. Asynchronous and synchronous counter design. Different types of registers.

Programmable Logic Devices – PROM, PLA, PAL, FPGA.

Integrated Circuit Logic Families - TTL, PMOS, NMOS, CMOS, ECL.

Semiconductor memories - ROM, RAM.

Digital to Analog and Analog to Digital Converters.

#### **BIT14 Electrical and Electronic Measuring Instruments**

Standardization: classification, quantum standard

Measurement of resistance : high, medium and low

Measurement of inductance (self, mutual), capacitance and frequency by ac bridge methods- Owen's, Heaviside-Campbell, Scherring bridges, Wagner Earthing device.

DC and AC potentiometers: Crompton potentiometer, Drysdale polar type and Gall Coordinate type potentiometer, application of potentiometers, Magnetic Measurements.

General features of electrical measuring instruments: controlling, damping, and balancing of moving systems.

Instruments mechanism and dynamics: vibration galvanometer, Permanent magnet moving coil, moving iron, electro-thermal, rectifier, induction type and electrodynamic instruments for measuring voltage, current and power. Basic electrostatic instruments: voltmeters, wattmeters

Measurement of three phase power, Measurement of energy, Single Phase and Three Phase induction watthourmeters, , Power factor meters, frequency meters.

Electronic Instruments: True R.M.S Voltmeter, Peak Response Voltmeter, Electronic Ohmmeters.

Cathode ray oscilloscopes: Dual-Trace Oscilloscopes, Oscilloscope Controls, Oscilloscope Probes, storage oscilloscope.

Digital instruments: Basic Digital Displays – LEDs and LCD panels.

Digital Voltmeters, digital phase and frequency meter;

Arbitrary Waveform Generator, Wave analyzer, spectrum analyzer, distortion factor measurement, high frequency measurement using twin T systems, Q meter and its applications.

#### **BIT15 COMPUTER PROGRAMMING LANGUAGES AND NUMERICAL METHODS**

Concepts of operating systems, Introduction to high level programming Languages, Algorithm & Flow Charts, algorithms and flow charts, Operators and its precedence, Expressions in C, Various data types in C, Data input and output, Storage classes in C, Decision making and loop formation, arrays, Handling Character, structures and unions, user-defined functions, pointers, pointers to structures, pointers to functions, file handling, Dynamic data structure, Command line arguments, graphics, Introduction to object oriented programming in C<sup>++</sup>.

Errors in numerical computations; solution of algebraic and transcendental equations: graphical approach, methods of bisection and inverse linear interpolation, Newton-Raphson method, method of quadratic factors.

Solution of system of equations: Matrix inversion method, method of elimination, Jacobian and Gauss- Seidel iterative methods.

Interpolation and curve fitting: Polynomial curve fitting, Lagrangian interpolation, interpolation with finite differences, forward, backward, central and divided difference formulae, least square approximation and data smoothing. Solutions of ordinary differential equations: Taylor and Euler methods, predictor-corrector methods, Runge-Kutta method. Numerical integration techniques: quadrature formula, trapezoidal and Simpson's Rule.

**PRACTICAL PAPERS :**

- BIP11    Engineering Drawing**  
**BIP12    Material Testing and Workshop Practice**

**Semester II Examination**

**THEORETICAL PAPERS**

**BIT21 CONTROL THEORY I**

Control system: block diagram, transfer function, signal flow graph, Mason's gain formula, mathematical model of dynamic system: electrical, electro-mechanical and fluidic system; Concept of stability: Routh-Hurwitz stability criteria, root locus concept, polar plot, Bode plot, log-magnitude vs. phase plot, Nyquist stability criteria, relative stability, gain and phase margin; Frequency response, constant magnitude and phase shift loci in G-plane.

Process control : Open loop, closed loop, manual, automatic, feedback and feedforward.

Basic definitions : Controlled variable, measured variable, load variable, control action, set point, deviation etc.

Types of process control actions : On/off, floating, P, PI, PID control

Basic rules of representing a control loop component, basic control loops.

Control system components: signal comparator, synchro, servomotor, tachogenerator, stepper motor, control valve-construction, principle and characteristics, pneumatic actuators, power cylinder, example of control systems.

**BIT22 Microprocessors and Peripheral Devices**

Architecture of 8085: CPU, ALU, Registers organization, pin details, instruction set and addressing modes; programming examples, Fetch cycle, Instruction cycle, machine cycle, timing diagram; Interrupt structure, Data transfer schemes, synchronous, asynchronous, Interrupt driven mode, polled interrupt : software and hardware polling.

Interfacing devices: tristate devices, buffers and latches.

Subroutines, nested subroutines, multiple ending subroutine.

Hardware Interfacing- memory interfacing, I/O interfacing, memory mapped I/O and I/O mapped I/O, programmable I/O (8212, 8155, 8755, 8255), programmable interrupt controller 8259, ADC and DAC interfacing.

**BIT23 DC MACHINE AND TRANSFORMERS**

Single phase transformer: principle, construction and operation, phasor diagrams, equivalent circuits, parameters from open and short circuit tests, load tests, temperature rise, short heat run test, different losses, efficiency, regulation, polarity test, parallel operation,

Current transformers and potential transformers – their design and performance characteristics, phasor diagrams, magnitude error, phase angle error, composite error, difference with power and distribution transformers, testing of CT and PT, metering and protection CT.

DC Machines: Electromechanical energy conversion, basic principle, construction: armature winding, armature reaction, commutation, interpoles and compensating winding, DC generator: types, operating principle, characteristics, parallel operations; DC motors: types, operating

principle, characteristics, starting and speed control, testing, losses and efficiency of generators and motors. Uses of DC Machines, trouble shooting of motors and generators.

#### **BIT24 NETWORK THEORY AND TRANSMISSION LINES**

Three phase circuits: balanced network, Symmetrical components, unbalanced networks, delta - star transformation;.

Generalized mesh and nodal analysis, Duality of network. Network theorems: analysis with dependent and independent sources, current and voltage sources, network minimization, numerical examples.

Two-port network: ABCD parameters: cascading of two port networks. Networks Graphs and Topology: Determination of incidence matrix, cut-set matrix, loop matrix and mesh matrix of large networks.

Network synthesis: driving point impedance and admittance functions, positive reality concept. realizability conditions, Hurwitz and Sturm tests, general energy functions, two-elements realizability requirements, canonical realization methods, transfer-function synthesis.

Transmission lines : Lumped and distributed parameters, transmission line parameters, primary and secondary constants, distortionless transmission line. Transmission line equation, T and  $\pi$  models. Losses in a transmission line, Lossless line: equation, voltage and current distribution, characteristics, uses of transmission line as circuit elements. Stub and its location.

Reflection in transmission line, reflection co-efficient, standing wave and traveling wave, standing wave ratio Smith transmission line chart: its origin and applications.

#### **BIT25 Transducers and Process measurements**

Instrument transducers: description, functional element, active and passive transducers, input-output configuration, static and dynamic characteristics.

Working principle of transducers: elastic deformation, resistance, capacitance, and inductance change, thermoelectric, piezoelectric and photoelectric electro-mechanical, electro-chemical, and ultrasonic principles, digital transducers.

Measurement of displacement, velocity and acceleration: potentiometer, LVDT, capacitive transducer, Tachogenerators, tachometers, stroboscopes, encoders, seismic accelerometers-piezoelectric and piezoresistive types.

Proximity sensors: Inductive, optical, magnetic, capacitive, ultrasonic.

Measurement of pressure and vacuum: manometers, elastic pressure sensors - Bourdon tube, bellows, diaphragm and capsule, Bourdon tube pressure gauge, pressure switch, electronic pressure transmitters - capacitive, piezo-resistive and resonator type, installation of pressure measuring devices, accessories for pressure measurement - chemical seal and snubbers. Vacuum measurement using Mcleod gauge, thermal conductivity gauge, ionization gauge.

Measurement of flow : Bernoulli's theorem, Differential pressure flow elements : orifices, venturies, flow nozzles, pitot tube.

Temperature Measurement: temperature measurement using change in physical properties: liquid filled system, gas filled system, mercury filled system; thermocouple, RTD, thermistors

#### **PRACTICAL PAPERS:**

**BIP21 Electrical Measurements and Measuring Instruments**

**BIP22 Computer Programming Languages**

**BIP23 Analog and Digital Electronics**

## Semester III Examination

### THEORETICAL PAPERS

#### **BIT31 Analog and Digital Communication**

Introduction to communication systems, concepts of baseband signal, transmitter, transmission medium/ channel, Noise, Receiver, past history and different types of communication systems.

Analog communication: Concepts of signal, Noise, Power, SNR, Spectral Density, analog signal sources, Modulation- AM, FM, PM, Double sideband suppressed carrier, Single sideband, Amplitude compensated single sideband and vestigial sideband. If stages, Detection techniques, PLL, transmission bandwidth and distortion.

Digital Communication: Digital signals, Bandwidth of signals and Noise, Concepts of Pulse Amplitude Modulation, Pulse code modulation, Differential Pulse code modulation, Delta Modulation, Coding : Huffman and CRC, Time Division Multiplexing, Frequency Division Multiplexing, Inter Symbol Interference, Digital signaling formats, Spectral Efficiency, Bit Error Rate, Synchronisation, Spread Spectrum Systems- DSSS and FHSS.

#### **BIT32 Power Electronics and Power Supply**

Power Semiconductor Devices: Diodes, Power BJT, Power MOSFET. The thyristor family: SCR, triac, gate turn-off thyristor (GTO), Insulated gate bipolar transistor (IGBT); basic structure, firing circuit, commutation techniques, basic characteristics, turn-on and turn-off characteristics, paralleling of devices, protective circuits, heat sinks.

Converters: Single Phase Uncontrolled and Controlled Rectification, Half wave Converter and Full wave Converter and half Controlled Converter: with R, RL , RLE Load.

Inverters : Single Phase Series Inverter, Parallel Inverter, Single-phase H- bridge inverter circuits with R, RL Load. Inverter Control: Hysteresis Control, Different PWM Control techniques, Analysis of Inverter Performance, Current Source Inverters (CSI)

Chopper Circuits: Step up and Step down, Step up/down Chopper. Chopper performance analysis, Classes of chopper for different applications.

Power Supply: Unregulated vs. regulated power supplies, design of regulated power supply, switched mode power supply (SMPS), UPS.

#### **BIT33 INDUCTION AND SYNCHRONOUS MACHINES**

Polyphase induction machine: construction, rotating magnetic field, simplified theory with constant flux, vector diagram, torque slip curve, power slip curve, effects of rotor resistance; frequency changer, equivalent circuit, circle diagram, performance calculations using circle diagram, performance test, starting, braking .

Synchronous machine: principle of operation, construction, windings; emf equation, generated emf of 3 phase alternator, pitch factor, distribution factor, different reactance, armature reaction, equivalent circuit, regulation: old AIEE method, Potier reaction method, synchronous impedance method. Parallel operation of synchronous generators, Synchronising circuits, synchronizing current, torque, phasor diagram, Load- frequency curve. .

#### **BIT34 Microcontroller and PLC Applications**

Microcontroller – MCS-51 Family : Introduction, Architecture, Memory Organisation, Internal Ram structure, Special Function Registers and their functions, their orientation within the SFR space, I/O ports and their multiplexed functions, Concept of bit address and the bit addressable memory space organization, Interrupts, ISR space allocation and interrupt control, Timer/Counter- various modes of operations, UART for serial communication & its various modes and controls. Internal schematics of timers or serial controller.

Basic assembly programming techniques- Data transfer, Arithmetic program shifting and rotating, Boolean logic, Bit testing, Branches and Jumps, Subroutines and ISR, General purpose I/O, Interrupt driven I/O, Serial I/O.

Programmable Logic Controller: characteristic function, classification, block diagram representation of processor, memory layout, different languages used in PLC, types of program

loaders. Input and output module, coils and contacts, PLC function block timers, function block counters, arithmetic function blocks, real time LADDER diagram; programming examples for maintenance and control.

PLC communication protocol, RS-232 communication interface, DF1 Full duplex protocol, DF1 half duplex slave protocol, DH-485 communication protocol, I<sup>2</sup>C and SPI protocol, PLC interfacing technique.

### **BIT35 Power Systems**

Electrical Power transmission and distribution systems, choice of frequency and transmission voltages.

Distribution: feeders, distributors, copper efficiency of three phase transmission.

Overhead transmission lines: (a) Mechanical considerations: poles, towers, calculation of sag, effects of wind pressure and ice coating, choice of span length. (b) Line parameters of single phase and three phase systems (symmetrical and asymmetrical ),

Transmission line calculations : Short, medium and long transmission lines, phasor diagram, losses, efficiency, regulation, Ferranti effect.

Underground cable : Different types, electrical characteristics, grading.

Relays: Torque equation of a relay, Construction, principle of operation, characteristics and application of directional and non-directional over current and earth fault relays, different connections of directional relays and their use..

Circuit breaker: arc formation, quenching, restriking voltage, and recovery voltage; circuit breaker rating; rated current; tripping of circuit breakers by relays

Power system economics: cost of electric supply, standing cost and running cost, factor effecting the cost of supply, load factor, diversity factor, demand factor.

### **Practical papers:**

- BIP31            Microprocessor Programming**
- BIP32            Electrical Machines and Power systems**
- BIP33            Control Systems**

## **Semester IV Examination**

### **THEORETICAL PAPERS**

### **BIT41 Process Control:**

Process dynamics of liquid, gas and thermal processes, Dynamic response of non-interacting and interacting first order elements in series; Transient response of control systems in a single or multiple capacity process in different control modes, inverse derivative control, selection of controllers, feedforward control: load balancing, steady state model, dynamic model, feedback control with dynamic compensation.

Controllers: self operated ,pneumatic, electric, hydraulic and electronic controllers, Tuning of controllers: closed loop and open loop methods. Final control element: classification, actuators: self-operated, pneumatic, electro-pneumatic, hydraulic, electric motor operated and stepper motor operated actuators; Valve positioner: classification, performance and application, control valves: valve type and construction, valve sizing, valve characteristics, valve noise, valve testing, valve selection and application.

Microprocessor based control: Principle of operation, flowchart and software program of controller, design of microprocessor based control and instrumentation system, DAS system, DRS system design, programmable timer & counter design, interrupt controller design, multitasking design, ATM introduction and overview, pc based measurement automation. Bumpless transfer, integral saturation, derivative overrun and integral tracking.

Ratio control: flow ratio control, ratio station, manual set mode & variable mode, Cascade control: primary and secondary loop, instability analysis, cascade loop saturation, direct digital (DDC) : evolution and comparison with analog control, data logging.

## **BIT42 Process Measurement**

**Industrial Weighing systems:** Various types of strain gauge, load cells-column type, shear type and bending beam type, pressductor, application consideration of load cells, belt conveyor weighing systems and weighfeeders.

Torque measurement in rotating shafts. Introduction to vibration measurement and monitoring.

**Temperature Measurement:** Temperature scales, ITS90, temperature calibrators and simulators, thermowell, thermocouple, RTD, thermistors, IC temperature sensors, temperature switches, thermostats. radiation and optical pyrometry, quartz crystal thermometers, measurement of very high or stellar temperature. Low temperature measurements

**Flow Measurement:** Fluid properties, turbulent & laminar flow, Reynolds number, velocity profile, flow conditioners, influence of pressure & temperature on volume flow-rate, flow computers, totalization, flow calibration. elbow flowmeter; Variable area flowmeters ; positive displacement meters, magnetic flowmeter, mass flowmeter - coriolis & thermal types, vortex shedding flowmeter, turbine flowmeter, ultrasonic flowmeter, target flowmeter, laser Doppler Anemometer, insertion flowmeter, open channel flow measurement, measurement of flow of bulk solids. Criteria for selection of flowmeters.

**Measurement of level:** float and displacer gauges; hydrostatic type, thermal effect type, electrical methods, ultrasonic level gauges, nucleonic level gauges.

**Acoustical methods:** Basic acoustical parameters, psychoacoustic relationship, microphones, frequency weighting network and filters, sound level meter, sound pressure level meter, sound wave analyzers.

## **BIT43 NDT, Optical and Biomedical Instruments**

NDT: Non Destructive Testing: Significance and application, basic principles, classification, probing media, NDT methods: Penetrant Test, MPI, EPI, Ultrasonic testing, Eddy Current probes, Film Radiography, Tomography.

Opto-electronic Instrumentation: Significance, application of optical sensors in instrumentation, Block diagram of an optical measurement system, Types of sensors, extrinsic and intrinsic, Optical sources and detectors - structure and principles: LEDs, LASERS. pin photodiodes, APD. Optical components: Couplers, splitters, connectors.

Different FO sensors- principles and structure: Position sensor, Proximity sensor, Temperature sensor, Pressure sensor, Liquid level sensor, FO accelerometer, strain sensor, Vibration sensors.

Biomedical Instruments : Introduction to physiology of cardiac, nervous, muscular and respiratory systems; Measurement of electrical activities of heart and brain: ECG models, ECG measurement and instrumentation techniques; Medical equipment: Plethysmography, Diathermy, Defibrillator, pace maker, blood pressure monitor, Blood flow monitor, Endoscope; Instrumentation in clinical laboratory: measurement of pH, ESR, oxygen, Hb in blood; X-ray and radio isotope equipment; Medical imaging: ultra sonograph, CT scan.

## **BIT44 Analytical Instruments**

Measurement of Humidity and Moisture Content: hygrometer, dew point determination, electrical methods, crystal oscillator instrument, radio frequency absorption, microwave absorption, infrared absorption.

Density and Specific Gravity Measurement : scales, hydrometers, balanced flow vessel, displacement meter, bubbler, nuclear absorption method, fixed volume method.

pH measurement, viscosity and consistency measurement, electrical conductivity measurement.

Gas Analysis : Thermal Conductivity Type, Heat of Reaction Method, Paramagnetic for O<sub>2</sub>, Dumbell and Servomax for O<sub>2</sub>, Thermomagnetic for O<sub>2</sub>, Zirconia Cell Type for O<sub>2</sub>, Cell for Continuous O<sub>2</sub> analysis microelectrodes, Spectroscopic Techniques, IR Radiation Absorption

Type, Dual-Channel IR Spectrometry, Single-Channel IR Spectrometry, IR Sources, Comparison of their performances, IR detectors,  
Dissolved Oxygen Analysis Cells, pH electrodes, circuits and applicators, Spectroscopic Techniques: Absorption in Visible and UV-range, monochromators and detectors, Sources and their  $\lambda$  - ranges, Colorimetry, Atomic Spectral Methods: Emission and Absorption: Visible, UV and X-rays; sources, principles, detectors, sample preparation etc.  
Special Topics: Chromatography, GC, GLC, LC, HPLC, Columns, Detectors; X-ray methods of analysis; Introduction to NMR and ESR.

#### **BIT45 Transmitters, Recorders & their installation**

Basic requirement, general classification, dead zero & live zero, zero elevation & zero suppression, general block diagram, pneumatic, electric, electro-pneumatic and electronic transmitters: differential pressure transmitter, pressure transmitter, flow transmitter, temperature transmitter and level transmitter, telemetry for current, voltage, frequency, position and impulse, fiber optic transmitter, smart transmitter: smart sensor, HART protocol, construction and principle of operation of typical smart transmitters. Smart transmitters - features & advantages, . Overview of fieldbus.

Recorder: moving coil, pen, oscillograph, curvilinear and linear recorders, servo recorder, potentiometer recorder, UV recorder, magnetic tape recorder, x-y recorder, digital recorder.

#### **PRACTICAL PAPERS:**

<b>BIP41</b>	<b>Process Instruments</b>
<b>BIP42</b>	<b>Process Control</b>
<b>BIP43</b>	<b>Electrical Measurements</b>

#### **Semester V Examination**

##### **Theoretical Papers**

#### **BIT51 INDUSTRIAL ECONOMICS AND BUSINESS MANAGEMENT**

Nature and significance of economics, Concepts of demand, supply, equilibrium, short and long term analysis, static and dynamic state, macro and micro economics, want and utility, marginal analysis: cost, money and real cost. Tax and profit, competition, monopoly, distribution. Economic systems: capitalism, socialism, mixed economy, Factors of production, national income and labour capital, organization and enterprise. Laws of return, pnp, nnp and national income  
Economic development of India: features, industrialization, labour economics, agriculture, economic planning, banking and international trade.

##### **Business Management**

Management, administration: planning, decision making, organization and staff, controlling, communication. Location of factory: building and plant layout, Material handling: maintenance dept procedure. Industrial relation: personnel selection and recruitment, training and placement, transfer and promotion, discipline, redress of grievances. Labour turnover: prevention of accident and safety measure, Welfare scheme, Union relation: worker's participation in management. Wage administration, method of wage payment, Production : projection planning, scheduling, routing of work order, flow chart, inspection and avoidance of waste, time and motion study.



**BIT52 Control Theory II**

Mathematical model, Time domain analysis and specification, steady state and transient response, static and dynamic error, system optimization, State space analysis: state model, canonical representation ; solution of linear state dynamical equation, fundamental and state transition matrices, stability from state variables, Linear system design: cascade and feedback compensations; lag, lead and lag-lead compensations, case study

Digital control system: sampling, aliasing, reconstruction; zero, first and fractional order holds; Theory of z transform , inverse z transform, pulse transfer function, Modified z transform, Time response, stability analysis, Routh stability criteria, Schur-Cohn criterion, Jury's stability test.

**BIT53 Engineering Mechanics, Material Science and Thermal Engineering**

Mechanics of solids: Theory of structure, Generalized Hooke's law, Theory of thin shells, Theory of bending, bending moments and shearing force diagram; Torsion of cylindrical shafts; Theory of columns; Compound stress and strains;

Theory of machines: shaft connections, coupling, Hooke's joint, friction clutches, Belt and rope drive, Gear trains, pulley system, flywheel and governors; Theory of machine elements, balancing of rotating mass, vibration of mechanical system

Mechanical behaviour of materials: Concept of stress, Plane stress analysis; methods of testing of materials; chemical bonding, structure of solids; mechanical behavior of materials: elasticity, anelasticity and viscoelasticity; Features of edge and screw type of dislocations, dislocation interactions, deformation of solids; Failure of materials: brittle and ductile fracture, creep failure, fatigue failure, failure due to corrosion.

Engineering materials : Metals and alloys, Insulating materials - gaseous, liquid and solids. Magnetic materials, Conducting materials and Superconducting materials- their classifications and behaviours.

Thermal Engineering : Steam properties: Steam and two phase systems, steam charts; method of testing of steam qualities; Different types of boilers, furnaces.

Fuels: Solid, liquid and gaseous fuels, combustion calculations; excess air calculations, experimental methods of estimation of calorific value of fuels.

Steam and vapor power cycles; principle of operation of steam turbine; nozzle flow; principle of operation of gas turbine and IC engines.

**BIT54 Process Plant Instrumentation**

Chemical plant instrumentation: description of ammonia, methanol, urea and nitric acid plant, Instrumentation system: shift conversion section, H<sub>2</sub>S removal section, absorption and refrigeration section

Power plant instrumentation: description of a plant, major process cycle, Instrumentation scheme: combustion fuel control, air control, furnace draft control, steam temperature control, boiler drum level control; combinational panel: desk design and layout; control room layout.

Steel plant instrumentation: Steel processing, blast furnace instrumentation, Stock line measurements, blast temperature control, air blast moisture control, instrumentation system of hot strip mill, cold rolling mill and steel melting shop.

**BIT55 Elective Paper:**

PRACTICAL PAPERS:

- BIP51 PLC, Microcontroller and Communication**  
**BIP52 Project Phase – I**

## Semester VI Examination

### PRACTICAL PAPERS :

<b>BIP61</b>	<b>Design</b>
<b>BIP62</b>	<b>Seminar</b>
<b>BIP63</b>	<b>Project Phase – II</b>
<b>BIP64</b>	<b>General viva-voce</b>

### ELECTIVE PAPERS

#### 1. Microprocessor and microcontroller interfacing

Microprocessor based data acquisition and expert instrument design: monitoring of voltage, current, speed and temperature.

SDK 85 : Design criteria for interfacing of keyboard and display unit, general purpose I/O, timer,. Bank concept of ROM & RAM interfacing, idea of single stepping, signature analysis, on circuit emulation. Interfacing of MCS-51 with ADC, DAC, ZCD, Peak detector , Keyboard and 7-segment LED's. Stepper motor control.

Interfacing of computer keyboard, LCD display, Phase control of power electronic devices to have variable ac and dc voltages, Infrared remote control encoder and decoder, interfacing of serial EPROM / flash memory, Flash programming technique of microcontroller.

#### 2. DIGITAL SIGNAL PROCESSING

Digital signal processing and its benefits. Application areas, Discrete time signals and systems in time domain; discrete time signals in transform domain - Z transform; Orthogonal transforms: Walsh transform. Discrete Fourier Transform(DFT), Discrete inverse Fourier transform, DFT properties

Digital processing of continuous-time signals; Digital filters: approximations, transformations, IIR and FIR filters, FIR filter design, design of IIR filters : pole zero placement method, impulse invariant method, matched z-transform method and bilinear z-transform method of coefficient calculation; realization structure for IIR filters, IIR implementation techniques, Analysis of finite word length effects in fixed point digital signal processing.

Digital signal processing hardware – discussion of either TMS320CXX based or ADSPXXX based system

#### 3. Process automation , DCS and SCADA

**Process Automation:** Automation defined, types of automation, Manufacturing Process and Concepts, Mathematical modeling, Automation Strategies, Concept of Flexible manufacturing, Production Economics, Computerized production Control, Computer Integrated Manufacturing (CIM)

**DCS:** Computer based control, History and definition of DCS, Concept of centralized and distributed control systems, system architecture, brief view on operator station, engineering station, field control station, communication techniques between different modules, concept of different standard panels over view, graphic, tuning, control, alarm etc., applications.

**SCADA:** Computer based data acquisition, definition and history of SCADA, primitive and modern SCADA architecture, SCADA hardware and software, modem use in SCADA, communication techniques, RTU structure, comparison of DCS, SCADA and PLC, SCADA applications.

#### 4. Non-Conventional Energy Systems

Introduction : Energy and environment.

Conventional sources of energy.

Different forms of non conventional Energy sources : Solar, biogas, wind, tidal, geothermal etc.

Basic bio-conversion mechanism, sources of waste, simple digesters, composition and calorific value of biogas.

Wind and tidal energy generation; special characteristics, turbine parameters and optimum operation, Electric power generation from wind/tidal energy. Ocean thermal energy conversion, Geothermal energy- hot springs and steam injection, power plant based on OTEC and geothermal springs.

Energy from the sun : Techniques of collection, storage and utilization, type of solar collectors, selective surfaces, solar thermal processes, heating, cooling, drying, power generation etc. Photovoltaics, amorphous semiconductors, limitation of photovoltaics efficiency. Fuel cells, peak load demands, developments in fuel cells and applications.

Direct energy conversion methods : Photoelectric, thermo-electric, thermionic, MHD (magnetohydrodynamics) and electro chemical devices, photovoltaic and solar cells.

Fusion energy : Controlled fusion of hydrogen, helium etc. Energy release rates, present status and problems, future possibilities.

Integrated energy packages using solar, biomass, wind etc.

Comparative study of non-conventional energy sources, cost considerations and economics.

### **5. High Voltage Engineering**

Electrostatic fields, Behaviour of solid, liquid and gas under High voltage. Corona discharge, Corona Loss and radio interference, Suppression of corona and its ill effects Travelling wave equations, Reflection and refraction of travelling waves, Line terminations, Ladder diagram, Travelling waves in multi-conductor systems Causes of lightning overvoltages, Interaction between lightning and power system, Causes of switching surges and power-frequency over voltages, Estimation of switching surges in power system High voltage testing of transformer, generator, motor, insulator, cables and relevant IS specification.

### **6. Illumination Engineering**

Illumination engineering: photometry, primary standard of light, photometric measurements.

Light sources: incandescent sources, discharge lamps, energy saving compact fluorescence lamps, lamp starters, igniters, ballasts; Illumination calculations: calculations using point, line and circular sources.

Lighting design: lumen method, zonal cavity method, Interior and outdoor lighting; choice of luminaries: residential, industrial office, hospital and yards.

### **7. Sensor Technology**

Sensors: Classification and Characteristics.

Development schemes of different types of conventional sensors with examples. Contrast between conventional and micro/nano sensors. General description of micro-sensor and nano-sensor technologies. sensor design and packaging. Techniques of crystal growing, ion-implementation, doping, etching, masking, embedding, deposition, erosion, encapsulation and packaging. Techniques of metal-semiconductor “plating” for developing sensors for thermal, electrical, magnetic and mechanical parameter sensing. Thin and thick film processes. Single-chip electro-analytic sensor technology, photonic sensors, smart sensors in microelectronic systems, Interface and data acquisition systems. Sensor modeling and design optimization.